

Drilling Additional Mounting Holes in Drive

- 1) Remove factory cover from back of Bravo drive. Clean drive face and o-ring groove to remove any foreign material.**
- 2) Mount stainless steel drive cap to drive, using new drive seal, studs and nuts supplied with drive cap.**
- 3) Insert drill bushing into two (2) additional holes below bottom ear on drive cap.**
- 4) Using an "F" drill (.257) drill into drive 1.25" deep.**
- 5) Remove drill bushings and tap holes with a 5/16-18RH tap.**

NOTE: A bottom tap should be used finally to ensure maximum amount of threads to bottom of hole.

- 6) After tapping both holes, blow any debris out of holes making sure holes are clean. A light thread locking compound is recommended on the two (2) 5/16" bolts before installing. Tighten bolts.**